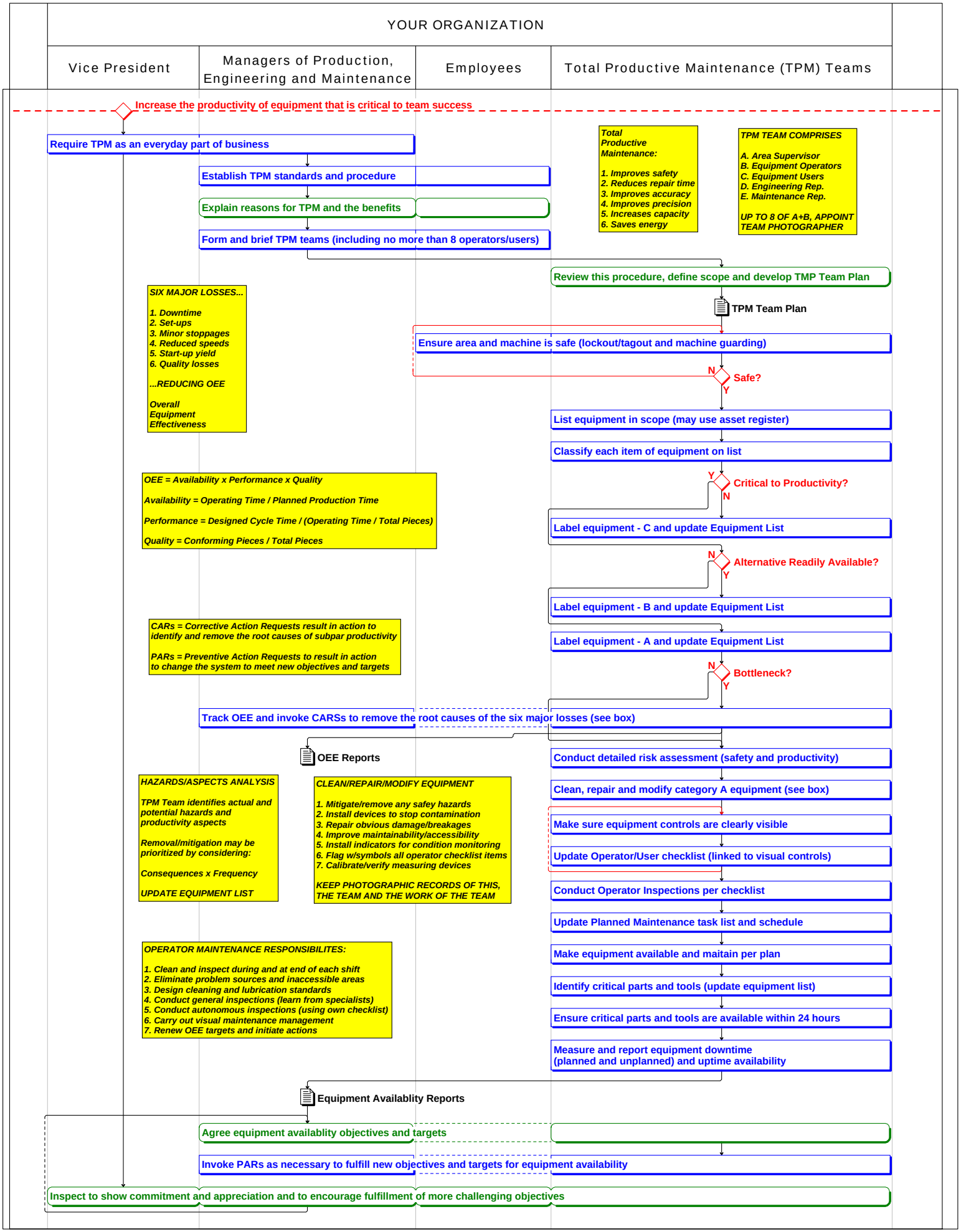ENSURING EQUIPMENT IS TOTALLY PRODUCTIVE - TPM